

# Polyfam® 320

## Technical Data Sheet

### Characteristics

Polyfam® 320 is an aqueous dispersion based on vinyl acetate. The dispersion is plasticized by dibutyl phthalate.

### Stabilization

Polyvinyl alcohol

### Recommended Application Areas

Woven carpet back coating

Adhesives for book binding

Paper and packaging adhesives

Wood adhesives

### Specification

These technical data are determined for each batch before its release by our quality control laboratory.

	Unit	Value	Dev.
<b>Solids content</b> (ISO 3251: 1h; 105 °C)	%	50 ±	1
<b>Viscosity</b> (ISO 2555; Spindle no. 7; 20 rpm; 23 °C) Brookfield-viscometer RVT	mPa.s (cP)	75000 ±	15000
<b>pH value</b> (ISO 976)		4.0 ±	1.0

### Additional Data

These data are solely to describe the product. They are not subject to constant monitoring or part of the specification.

	Unit	Value
<b>Dispersion</b>		
<b>Minimum film forming temperature (MFFT)</b> (ISO 2115)	°C	approx 2
<b>Density</b> (ISO 2811)	g/cm³	approx 1.06

### Film \*

<b>Appearance</b>	tack-free, clear and flexible
<b>Hardness, Koenig</b> (ISO 1522)	s

\*Force dried at 60°C for 2hr and at 21°C for 24hr and 53% relative humidity (ISO 3270)

Tested at 23°C and 53% relative humidity (ISO 3270)

This information is based on our present state of knowledge and is intended to provide general notes on our products and their uses. It should not therefore be construed as guaranteeing specific properties of the products described or their suitability for a particular application.

## Applications

Polyfam® 320 is suitable for carpet back coating and for preventing the fraying of woven carpet when cut.

Polyfam® 320 is also suitable for the manufacture of fast-setting paper and packaging adhesives.

## Processing

The minimum film forming temperature (MFPT) of Polyfam® 320 can be lowered by high-boiling solvents such as Texanol®, butyl diglycol acetate or plasticizers such as phthalates.

There is a good compatibility with the commonly used phthalates, but also with the commonly used benzoate plasticizers which is important for the manufacture of paper adhesives.

Polyfam® 320 is nonionic and therefore, can be applied together with anionic and cationic textile auxiliaries in a single bath. It can also be applied at a neutral or weakly alkaline pH.

The finished goods should be dried at a temperature of at least 80 °C. Drying at higher temperatures has no detrimental effect on the finished product.

Polyfam® 320 can be used in combination with other homopolymer grades, starch derivatives and synthetic latexes. Tylose® grades have proved successful as a viscosity adjuster. Using acrylic thickeners such as Polyfam® 103 with higher thickening efficiency and lower water absorption, is sometimes preferred.

When necessary, the recommended defoamers for polymer dispersions may be used. Compatibility, however, should be checked prior to use.

Immediately after application of the finish, the machine should be washed or hosed down with water, otherwise intensive mechanical clearing will become necessary because of considerable adhesive strength of Polyfam® 320. Chlorinated hydrocarbons have a swelling effect on Polyfam® 320.

## Preservation and Storage

The dispersion contains some initial preservatives to prevent attack by micro organisms. In order that the product is also sufficiently protected against microbial contamination during further storage in opened drums or storage tanks, a suitable preservative should be added despite our preliminary preservation measures.

Prior to use, Polyfam® 320 should be stored for no longer than 6 months at temperatures as constant as possible between 0 and 35 °C and must be protected from frost and direct exposure to sunshine. Furthermore, it must be ensured that already opened drums or containers are always tightly closed.

The technical data ascertained by our quality control laboratory at the time of product release may vary according to the storage conditions and may deviate from the stated limits.

## Industry Safety and Environmental Protection

Not a hazardous substance.

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